## DENALIWELD

Material Penetration Power	Carbon steel/Stainless steel		Aluminum	
	Single-sided penetration thickness	Double-sided penetration thickness	Single-sided penetration thickness	Double-sided penetration thickness
1000W	2mm	4mm	1mm	2mm
1500W	3mm	6mm	1.5mm	3mm
2000W	4mm	8mm	2mm	4mm
3000W	6mm	12mm	3mm	6mm