

OPERATIONAL



DENALIWELD

DENALIWELD INC

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About us

DenaliWeld INC; is a proud employee-owned fiber laser welding machine manufacturer based in Chicago, USA. The company is bolstered by the most experienced engineers and design personnel in the laser industry with multiple innovative patents for our superior laser welding machines. All DenaliWeld machines are designed in Chicago and manufactured in Chicago factory. All laser welding machines have CE and SGS certifications.

DENALIWELD JET SERIES

AIR COOLING LASER WELDING MACHINE



Jet Series

Main Components

DenaliWeld Laser Source



Accurate output and always comes with full power.

- Patented CUAL mosaic laser source, continuous operation, reliable for -10°C to 40°C(14°F to 104°F).
- DenaliWeld independently designed laser control system, which produces a smooth output curve which makes a better weld.

DenaliWeld Welding Control System



- Easy to use, all parameters can be quickly adjusted
- Quickly adjust the laser position without worrying about laser deviation
- More safety settings for better protection of users and observers
- Accurate preset parameters that can be selected with a simple click to start welding

DenaliWeld Laser Welding Head



- 3-in-1 multifunctional laser head with welding, remote cleaning and seam cleaning functions
- Intuitive status display with indicator lights to keep track of the machine's status
- Individual air-cooled design channel, four hours (with test records) of stable operation without overheating

Automatic Wire Feeder



- All newly designed automatic wire feeders could feed up to 2mm of wire(1.6mm as standard, 2mm as an extra option).
- Double Wire feeding available
- Wire feeder is designed to complement the welding machine
- Physical button, easy to operate even with welding gloves on

Technical Parameter

Item	JET1500	JET2000
Laser Power	1500W	2000W
Operating System	3in1 / Cleaning	3in1 / Cleaning
Laser Wavelength	1060-1100 NM	1060-1100 NM
Fiber Length	Approx. 10 m	Approx. 10 m
Operating Mode	Continuous/Modulated	Continuous/Modulated
Oscillation Operation Mode	Single, Various Spots, Line	Single, Various Spots, Line
Positioning	Laser red dot	Laser red dot
Gas Flow	20-25L/min	20-25L/min
Voltage	208-230V	208-230V
Power Consumption	6.5kw	7.7KW
Frequency	50/60 HZ	50/60 HZ
Current	29A	35A
Focus Length	150mm	150mm
Welding Speed	0-80cm/min	0-90cm/min
Cooling System	Air cooling	
Laser Protection Method	security lock + safety button	
Touch Panel	Monitor + PLC	
Wire Feeder	Single/Double Motor Automatic "push" and "pull"	
Wire Thickness in Automatic Mode	0.8mm, 1.0mm, 1.2mm, 1.6mm, 2.0mm	
Machine Weight	Approx. 68kg/150lb	Approx. 74kg/163lb
Machine Measurements	Height 736mm, Width 433mm, Length 883mm	
3in1 Laser Head Weight	900g/1.98lb	
Cleaning Head	980g/2.16lb	

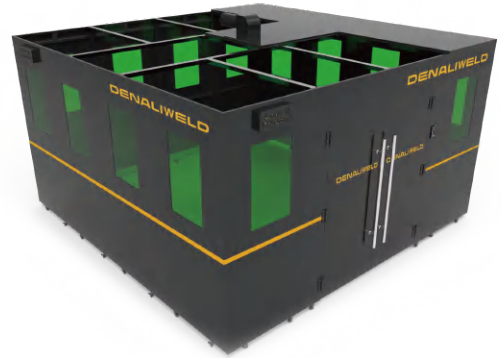
Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Patented CUAL mosaic laser source, reliable continuous operation, for -10°C to 40°C(14°F to 104°F).
- Modular designed, easy for maintenance and repair
- Jet series portable laser welders are the Smallest in size and lightest in weight.
- Seam tracking systems are available as an option.
- Three functions in one machine: Welding, Cleaning and Seam cleaning.
- All parameters are pre-set, one click operation.
- Welding data acquisition system helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system** with DENALIWELD ROBOX™
- Adaptable with DENERGY™ portable power bank, which is designed to power the machine working off the grid for a continuous 60mint.

Laser Safety

Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block welding generated light, UV and other potential hazards, the inner layer of the laser protection glass filters the 1060-1100nm wavelength fiber optic laser, which will ultimately protect the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
 - All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
 - Available in single or dual configurations with a maximum length of 4 meters.
 - Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.



DENALIWELD WATER SERIES

WATER COOLING LASER WELDING MACHINES



DENALIWELD

Water Series

Main Components

DenaliWeld Water Cooled Laser Source



Accurate output and always comes with full power.

- Compact in size, continuous operation, reliable for -10°C to 40°C(14°F to 104°F).
- DenaliWeld independently designed laser control system, produces a smooth output curve which makes a better weld.
- Up to 8000w output for Robotic Welding
- Up to 20000w output for Hybrid Welding

DenaliWeld Welding Control System



- Easy to use, all parameters can be quickly adjusted
- Quickly adjust the laser position without worrying about laser deviation
- More safety settings for better protection of users and observers
- Accurate preset parameters that can be selected with a simple click to start welding

DenaliWeld Laser Welding Head



- 3-in-1 multifunctional laser head with welding, remote cleaning and seam cleaning functions
- Individual water-cooled design channel, four hours (with test records) of stable operation without overheating



Automatic Wire Feeder

- All newly designed automatic wire feeders could feed up to 2mm of wire(1.6mm as standard, 2mm as an extra option).
- Double Wire feeding available
- Wire feeder is designed to complement the welding machine
- Physical button, easy to operate with even welding gloves on

Water Chiller

- Designed with independent modules for easy maintenance and replacement
- Accurate calculation and design of cooling capacity, providing maximum cooling effect with minimal power consumption, can meet the needs of long-term continuous operation
- All use R410a refrigerant that meets environmental requirements



The Key of Cooling

- We use the Copper+Aluminum heat exchanging system, compared with micro tube exchangers which are used on 99% of coolers in the market, our cooling unit could give much more reliable and efficient cooling to the laser source and machine, ensure the full load running of the welder.

Technical Parameter

Laser Power	1500W	2000W	3000W
Operating System	3in1 / Cleaning	3in1 / Cleaning	3in1 (Cleaning Max. 2kw)
Laser Wavelength	1060-1100NM	1060-1100NM	1060-1100NM
Fiber Length	15m (could customize to 20m)	15m (could customize to 20m)	15m (could customize to 20m)
Operating Mode	Continuous/Modulated	Continuous/Modulated	Continuous/Modulated
Oscillation Operation Mode	Single, Various Spots, Line	Single, Various Spots, Line	Single, Various Spots, Line
Positioning	Laser red dot	Laser red dot	Laser red dot
Gas flow rate	10-15L/min	10-15L/min	10-15L/min
Voltage	208-230V	208-230V	AC380V/480V
Power Consumption	7kw	9KW	11KW
Frequency	50/60 HZ	50/60 HZ	50/60 HZ
Current	32A	40A	29A/21A
Focus Length	150mm	150mm	150mm
Welding Speed	0-85cm/min	0-95cm/min	0-105cm/min
Cooling System	Water cooling		
Laser Protection Method	laser beam lock + security lock + safety button		
Touch Panel	Monitor + PLC		
Wire Feeder	Single/Double Motor Automatic	Single/Double Motor Automatic	Single/Double Motor Automatic
Wire Diameter in Automatic Mode	0.8mm, 1.0mm, 1.2mm, 1.6mm, 2.0mm		
Machine Weight	Approx. 144kg/317lb	Approx. 153kg/336lb	Approx. 251kg/552lb
Machine Measurements	Height 810mm, Width 580mm, Length 1170mm	Height 810mm, Width 580mm, Length 1170mm	Height 1000mm, Width 720mm, Length 1370mm
3in1 Laser Head Weight	900g/1.98lb		
3in1 Laser Head Size	L: 273.38mm, W: 36.5mm, H: 185.1mm		
remark:	cleaning function Max. 2kw for operation		

Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Continuous operation, reliable for -10°C to 40°C(14°F to 104°F).
- Up to 3000 Watt Output.
- Modular designed Chiller, easy for maintenance and repair.
- Compact in size, lightest in weight.
- Three functions in one machine: Welding, Cleaning and Seam treatment.
- All parameters are pre-set, one click operation.
- Welding data acquisition system helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system** with DENALIWELD ROBOX™.
- Adaptable with DENERGY™ portable power bank, could support machine working off grid for 60mint.

Laser Safety

Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block the welding generated light pollution, UV and other ray damage, the inner layer of the laser protection glass to effectively filter the 1060-1100nm wavelength fiber optic laser, better protection of the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
- All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
- Available in single or dual configurations with a maximum length of 4 meters.
- Freely Adjustable,Can be customized to fit the shape and size of different workstations.
Safety Interlock System,Allows for quick and secure connection to laser welding machines.



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DENALIWELD JET SERIES

AIR COOLING LASER CLEANING MACHINES



AIR & WATER SERIES

Main Components

DenaliWeld Water Cooled Laser Source



Accurate output and always comes with full power.

- Compact in size, continuous operation, reliable for -10°C to 40°C (14°F to 104°F).
- DenaliWeld independently designed laser control system, produces a smooth output curve which makes a better weld.

DenaliWeld Air-Cooled Laser Source



Accurate output and always comes with full power.

- Patented CUAL mosaic laser source, continuous operation, reliable for -10°C to 40°C (14°F to 104°F).
- DenaliWeld independently designed laser control system, which produces a smooth output curve which makes a better clean.

DenaliWeld Cleaning Control System



- Easy to use, all parameters can be quickly adjusted
- Quickly adjust the laser position without worrying about laser deviation
- More safety settings for better protection of users and observers

Accurate preset parameters that can be selected with a simple click to start cleaning

Water Chiller

- Designed with independent modules for easy maintenance and replacement
- Accurate calculation and design of cooling capacity, providing maximum cooling effect with minimal power consumption, can meet the needs of long-term continuous operations
- All use R410a refrigerant that meets environmental requirements



The Key of Cooling

- We use the Copper+Aluminum heat exchange system, compared with micro tube exchangers which are used on 99% of coolers in the market, our cooling unit could give much more reliable and efficient for cooling (Omit On)the laser source and machine, ensuring continuous full load duty cycle of the welder.

DenaliWeld Laser Cleaning Head

- Individual air-cooled design channel, four hours (with test records) of stable operation without overheating
- Ergonomically designed cleaning machine with a Physical safety off button for easy stop / start even with cleaning gloves on



Emergency Stop at Will

- An extra emergency stop button is positioned on the laser head which allows the users to shut down the machine immediately thereby reducing any potential harmful occurrences.

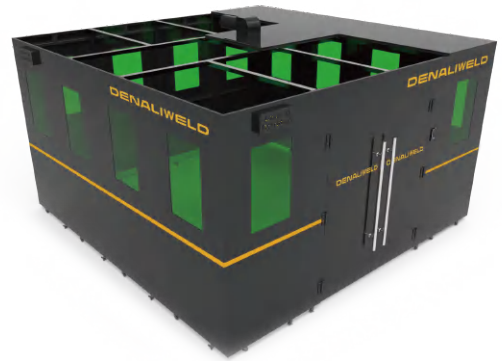
Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Continuous operation, reliable for -10°C to 40°C(14°F to 104°F).
- Up to 2000 Watt Output.
- Modular designed Chiller, easy for maintenance and repair.
- Compact in size, lightest in weight.
- All parameters are pre-set, one click operation.
- Adaptable with DENERGY™ portable power bank, could support machine working off grid for 60mint.

Laser Safety

Cleaning Station

- We offer a wide range of laser protection solutions
- Cleaning workstations provide complete protection of the cleaning area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser cleaning machine.



Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block the welding generated light pollution, UV and other ray damage, the inner layer of the laser protection glass to effectively filter the 1060-1100nm wavelength fiber optic laser, better protection of the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
- All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
- Available in single or dual configurations with a maximum length of 4 meters.
- Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.



Technical Parameter

Item	DENALI-1000W	DENALI-1500W	DENALI-2000W
Laser Power	1000W	1500W	2000W
Laser Wavelength	1060-1100 NM	1060-1100 NM	1060-1100 NM
Fiber Length	10m	10m	10m
Operation Model	continuous/modulated	continuous/modulated	continuous/modulated
Positioning	red laser dot	red laser dot	red laser dot
Gas Flow	20-25L/min	20-25L/min	20-25L/min
Voltage	208-230V	208-230V	208-230V
Power Consumption	5KW	7KW	9KW
Frequency	50/60 HZ	50/60 HZ	50/60 HZ
Current	23A	30A(1phase)	39A(1phase)
Laser Head Weight	980g	980g	980g
Laser Head Operation Mode	Oscillation / Spot / Line	Oscillation / Spot / Line	Oscillation / Spot / Line
Focus Length	800mm	800mm	800mm
Swing width	0-300mm	0-300mm	0-300mm
Cooling		Distilled Water	
Laser Control Method		laser enable + security lock	
Touch Screen		PLC screen and board	

DENALIWELD SERIES WATER

COOLING LASER CLEANING MACHINES



DENALIWELD

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Cobot Series

DenaliWeld COBOT Welding

DenaliWeld collaborative robots (cobots) have entered the marketplace strongly, and they offer lightweight, flexible, and intelligent designs at an affordable investment. Best-in-class speed, safety, and ease of use will take your business to the next level. Staff can quickly teach collaborative robots specific welding applications and have them do the actual welding, while operators can focus on different activities. Allowing for maximum flexibility and efficiency.

Basic Advantages

- Basic advantages Main Components Proud employee-owned company based and designed in Chicago.
- Strategic partnership with ABB Compatible with both DenaliWeld air cooled and water cooled models.
- Modular designed for uncomplicated maintenance and repair.
- Cobot intelligent programs with simple interface All parameters pre-set, one click operation.
- Welding data acquisition system which helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system** with DENALIWELD ROBOX™ **DENALIWELD welding machines are compatible with most cobot manufacturers.
- Using an Automatic Welding Head (Gofa5/ 10/12) could provide realtime power changing during the whole welding procedure. Seam Tracking system available for option.

Main Components



ABB Strategic Cooperation

DENALIWELD and ABB conduct joint testing in the field of welding Cobots to ensure maximum performance and functionality to meet user needs, and offer a variety of ABB Cobot model choices

**DENALIWELD welding machines are compatible with most cobots in the market.

Manual Welding Easily Switches to Automated Welding

DenaliWeld collaborative robotic welding solutions utilize handheld welding torches. The laser welding machine is equipped with a manual/automatic switching button to quickly switch between handheld and automatic welding.



Simple and Easy to Use

Designed for easy and fast integration and setup, regardless of the robotic welding application



Technical Parameters



GoFa 5™



GoFa 10™



GoFa 12™

Specification	GoFa 5	GoFa 10	GoFa 12
Reach (mm)	950 (wrist) 1050 (flange)	1520 (wrist) 1620 (flange)	1270 (wrist) 1370 (flange)
Payload (kg)	5	10	12
Arm load (kg)	1 (mounted on axis 4)	1 (mounted on axis 2, 3, or 4)	1 (mounted on axis 2, 3 or 4)
Number of axes	6	6	6
Protection	IP54	IP67	IP67
Mounting	Any angle, including table mounting, wall mounting, and ceiling mounting		
Controller	OmniCore C30		
Customer power supply	24V/2A supply		
Customer signals	4 signals (for IO, Fieldbus, or Ethernet)		
Tool flange	Standard ISO 9409-1-50		
Functional safety	SafeMove Collaborative included all safety functions certified to Category 3, PL d		
Max TCP Velocity	2,2 m/s	2 m/s	2 m/s
Max TCP acceleration (Controlled motion for nominal load)	36,9 m/s ²	28 m/s ²	27 m/s ²
Max TCP acceleration (e-stop for nominal load)	61,6 m/s ²	94 m/s ²	79 m/s ²
Pose repeatability	0,02 mm	0,02 mm	0,02 mm
Dimensions robot base	165 x 165 mm	200 x 200 mm	200 x 200 mm
Weight	28 kg	51 kg	48 kg

Robots



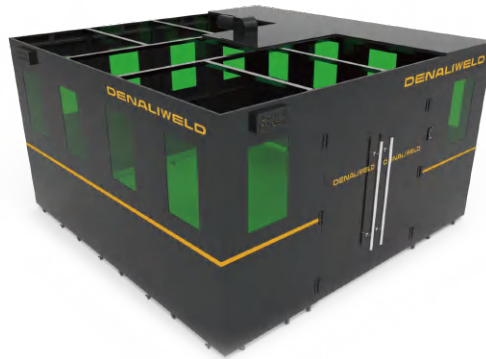
Basic Advantages

- Proud employee-owned company based and designed in Chicago
- Strategic partnership with ABB
- Compatible with both Denalweld air cooled and water cooled models.
- Robot intelligent programs with a simple interface
- All parameters are pre-set, one click operation.
- Welding data acquisition system which helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system** with DENALIWELD ROBOX™
- **DENALIWELD welding machines are compatible with most robot manufacturers.
- Could provide realtime power changing during the whole welding procedure.
- Seam Tracking system available for option

Robots Technical Parameter

Robot variant	IRB 2600ID-15/1.85
Handling capacity(kg)	15
Reach(m)	1.85
Weight	273kg
ISO Cube Max.velocity	0.85KW
Brakes engaged	0.206KW
Brakes disengaged	0.40KW

Laser Safety



Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light. All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



Laser Protective Helmet

- In Dual-layer design, the outer variable light module can effectively block welding generated light, UV and other potential hazards, the inner layer of the laser protection glass filters the 1060-1100nm wavelength fiber optic laser, which will ultimately protect the user.
- Can be equipped with a DENALIWELD respirator, effective filtration of toxic dust and smoke.

Fume Filter

- Multi-Stage Filtration Technology, Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
- All-Aluminum Construction, equipped with mobile caster wheels, Ensures easy movement and installation.
- Available in single or dual configurations with a maximum length of 4 meters.
- Freely Adjustable, Can be customized to fit the shape and size of different workstations.
- Safety Interlock System, Allows for quick and secure connection to laser welding machines.



DENALIWELD Jet 1000

Ultra-Portable Laser Welding Machine

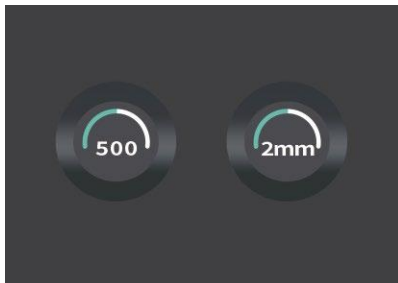


DenaliWeld Laser Source



- Accurate output and always comes with full power.
- Patented CUAL mosaic laser source, continuous operation, reliable for -10°C to 40°C (14°F to 104°F).
- DenaliWeld independently designed laser control system, which produces a smooth output curve which makes a better weld.

DenaliWeld Welding Control System



- Easy to use, all parameters pre-set into the system, only need change laser power by simply turning the nob.
- More safety settings for better protection of users and observers
- No need to be an experienced welder, it could be operated after simply training.

DenaliWeld Laser Welding Head



- 2-in-1 multifunctional laser head with welding and seam cleaning functions
- Intuitive status display with indicator lights to keep track of the machine's status
- Individual air-cooled design channel, stable operation
- Ergonomically designed welding head

Automatic Wire Feeder



- All newly designed automatic wire feeders could feed up to 2mm of wire
- Wire feeder is designed to complement the welding machine
- Physical button, easy to operate even with welding gloves on

Technical Parameter

Item	G12-25
Operating System	Welding/Seam Clening
Laser Wavelength	1060-1100 NM
Fiber Length	16ft (4.85m)
Operating Mode	continuous/modulated
Oscillation Operation Mode	Single, Various Spots, Line
Positioning	Laser red dot
Gas Flow	10-15L/min
Voltage	208-230V
Frequency	50/60 HZ
Current	10A
Focus Length	150mm
Welding Speed	0.5"/sec (13.5mm)
Cooling System	Air cooling
Laser Protecion Method	security lock + safety button
Touch Panel	Monitor + Knob
Wire Feeder	Single Motor Automatic "push" and "pull"(Optional)
Machine Weight	48.5Lbs
Machine Measurements	18.9*7.48*18.9in
2in1 Laser Head Weight	Approx. 680g/1.5lbs

Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Patented CUAL mosaic laser source, reliable continuous operation, -10°C to 40°C (14°F to 104°F) .
- Modular designed, easy for maintenance and repair.
- Jet 1000 portable laser welders are only 30 pounds which makes them the Smallest in size and lightest in weight.
- Two functions in one machine: Welding and Seam cleaning.
- Adaptable with DENERGY™ portable power bank, which is designed to power the machine working off the grid for a continuous 60mint.

Laser Safety

Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
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Laser Protective Helmet

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- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



Fume Filter

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- Available in single or dual configurations with a maximum length of 4 meters.
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