

# OEENJALIWELD





# DENALIWELD

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## **About us**

DenaliWeld INC, is a proud employee-owned fiber laser welding machine manufacturer based in Chicago, USA. The company is bolstered by the most experienced engineers and design personnel in the laser industry with multiple innovative patents for our superior laser welding machines. All DenaliWeld machines are designed in Chicago and manufactured in Chicago factory. All laser welding machines have CE and SGS certifications.



**DENALIWELD JET SERIES**

**AIR COOLING LASER WELDING MACHINE**



# Jet Series

## Main Components



## DenaliWeld Laser Source

Accurate output and always comes with full power.

- Patented CUAL mosaic laser source, continuous operation, reliable for -10°C to 40°C( 14°F to 104°F).
- DenaliWeld independently designed laser control system, which produces a smooth output curve which makes a better weld.



# DenaliWeld Welding Control System

- Easy to use, all parameters can be quickly adjusted
- Quickly adjust the laser position without worrying about laser deviation
- More safety settings for better protection of users and observers
- Accurate preset parameters that can be selected with a simple click to start welding



## DenaliWeld Laser Welding Head

- 3-in-1 multifunctional laser head with welding, remote cleaning and seam cleaning functions
- Intuitive status display with indicator lights to keep track of the machine's status
- Individual air-cooled design channel, four hours (with test records) of stable operation without overheating



## Automatic Wire Feeder

- All newly designed automatic wire feeders could feed up to 2mm of wire(1.6mm as standard, 2mm as an extra option).
- Double Wire feeding available
- Wire feeder is designed to complement the welding machine
- Physical button, easy to operate even with welding gloves on

# Technical Parameter

|                              |   |   |   |
|------------------------------|---|---|---|
| Item                         | JET1500   | JET2000                                 | JET3000                                 |
| Laser Power                  | 1500W   | 2000W                                   | 3000W                                   |
| Operating System             | 3in1 / Cleaning   | 3in1 / Cleaning                         | 3in1 / Cleaning                         |
| Laser Wavelength             | 1060-1100 nm  | 1060-1100 nm                            | 1060-1100 nm                            |
| Fiber Length                 | Approx. 10 m (32.8 ft)  | Approx. 10 m (32.8 ft)                  | Approx. 10 m (32.8 ft)                  |
| Operating Mode               | Continuous/Modulated  | Continuous/Modulated                    | Continuous/Modulated                    |
| Oscillation Operation Mode   | Spot, Line  | Spot, Line                              | Spot, Line                              |
| Positioning                  | Laser red dot   | Laser red dot                           | Laser red dot                           |
| Air Pressure                 | 10-15 L/min (0.35-0.53 ft³/min)   | 10-15 L/min (0.35-0.53 ft³/min)         | 10-15 L/min (0.35-0.53 ft³/min)         |
| Voltage                      | AC220V ±10%   | AC220V ±10%                             | AC380V±10%                              |
| Power Consumption            | 6.5kW   | 7.7kW                                   | 9.2kW                                   |
| Frequency                    | 50/60 Hz  | 50/60 Hz                                | 50/60 Hz                                |
| Current                      | 29A/10A   | 35A/14A                                 | 14A                                     |
| Focus Length                 | 150mm (5.91 in)   | 150mm (5.91 in)                         | 150mm (5.91 in)                         |
| Welding Speed                | 0-80 cm/min<br>(0-31.5 in/min)  | 0-90 cm/min<br>(0-35.4 in/min)          | 0-105 cm/min<br>(0-41.3 in/min)         |
| Cooling System               | Air cooling   |   |   |
| Laser Protecion Method       | security lock + safety button   |   |   |
| Touch Panel                  | Monitor + PLC   |   |   |
| Wire Feeder                  | Single/Double Motor Automatic "push" and "pull"                               |   |   |
| Wire Thickness (wire feeder) | 0.8 mm, 1.0 mm, 1.2 mm, 1.6 mm, 2.0 mm (0.030", 0.035", 0.045", 1/16", 5/64") |   |   |
| Machine Weight               | Approx. 68kg (150 lb)   | Approx. 74kg (163 lb)                   | Approx. 83kg (181 lb)                   |
| Machine Measurements         | Height 736mm, Width 433mm, Length 883mm                                       | Height 736mm, Width 433mm, Length 883mm | Height 696mm, Width 493mm, Length 936mm |
| 3-in-1 Laser Head Weight     | Approx. 900 g (1.98 lb)   |   |   |
| Cleaning Head                | Approx. 980 g (2.16 lb)   |   |   |

# Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Patented CUAL mosaic laser source, reliable continuous operation, for -10°C to 40°C( 14°F to 104°F).
- Modular designed, easy for maintenance and repair
- Jet series portable laser welders are the Smallest in size and lightest in weight.
- Seam tracking systems are available as an option.
- Three functions in one machine: Welding, Cleaning and Seam cleaning.
- All parameters are pre-set, one click operation.
- Welding data acquisition system helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system\*\* with DENALIWELD ROBOX™
- Adaptable with DENERGY™ portable power bank, which is designed to power the machine working off the grid for a continuous 60mint.

## Laser Safety

### Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



### Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block welding generated light, UV and other potential hazards, the inner layer of the laser protection glass filters the 1060-1100nm wavelength fiber optic laser, which will ultimately protect the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



### Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
  - All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
  - Available in single or dual configurations with a maximum length of 4 meters.
  - Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.





**DENALIWELD WATER SERIES**

**WATER COOLING LASER WELDING MACHINES**



**DENALIWELD**



# Water Series

## Main Components

### DenaliWeld Water Cooled Laser Source



Accurate output and always comes with full power.

- Compact in size, continuous operation, reliable for -10°C to 40°C( 14°F to 104°F).
- DenaliWeld independently designed laser control system, produces a smooth output curve which makes a better weld.
- Up to 8000w output for Robotic Welding
- Up to 20000w output for Hybrid Welding

### DenaliWeld Welding Control System



- Easy to use, all parameters can be quickly adjusted
- Quickly adjust the laser position without worrying about laser deviation
- More safety settings for better protection of users and observers
- Accurate preset parameters that can be selected with a simple click to start welding

### DenaliWeld Laser Welding Head



- 3-in-1 multifunctional laser head with welding, remote cleaning and seam cleaning functions
- Individual water-cooled design channel, four hours (with test records) of stable operation without overheating





## Automatic Wire Feeder

- All newly designed automatic wire feeders could feed up to 2mm of wire(1.6mm as standard, 2mm as an extra option).
- Double Wire feeding available
- Wire feeder is designed to complement the welding machine
- Physical button, easy to operate with even welding gloves on

## Water Chiller

- Designed with independent modules for easy maintenance and replacement
- Accurate calculation and design of cooling capacity, providing maximum cooling effect with minimal power consumption, can meet the needs of long-term continuous operation
- All use R410a refrigerant that meets environmental requirements



## The Key of Cooling

- We use the Copper+Aluminum heat exchanging system, compared with micro tube exchangers which are used on 99% of coolers in the market, our cooling unit could give much more reliable and efficient cooling to the laser source and machine, ensure the full load running of the welder.



# Technical Parameter

|                                 |   |   |   |
|---------------------------------|---|---|---|
| Laser Power                     | 1500W   | 2000W                                   | 3000W                                     |
| Operating System                | 3-in-1 / Cleaning   | 3-in-1 / Cleaning                       | 3-in-1 (Cleaning Max. 2kw)                |
| Laser Wavelength                | 1060-1100nm   | 1060-1100nm                             | 1060-1100nm                               |
| Fiber Length                    | Approx. 10 m (32.8 ft)  | Approx. 10 m (32.8 ft)                  | Approx. 10 m (32.8 ft)                    |
| Operating Mode                  | Continuous/Modulated  | Continuous/Modulated                    | Continuous/Modulated                      |
| Oscillation Operation Mode      | Spot, Line  | Spot, Line                              | Spot, Line                                |
| Positioning                     | Laser red dot   | Laser red dot                           | Laser red dot                             |
| Gas flow rate                   | 10-15L/min  | 10-15L/min                              | 10-15L/min                                |
| Voltage                         | AC220V/380V±5%  | AC220V/380V±5%                          | AC220V/380V±5%                            |
| Power Consumption               | 7kW   | 9kW                                     | 11kW                                      |
| Frequency                       | 50/60 Hz  | 50/60 Hz                                | 50/60 Hz                                  |
| Current                         | 32A/19A   | 40A/24A                                 | 29A                                       |
| Focus Length                    | 150mm   | 150mm                                   | 150mm                                     |
| Welding Speed                   | 0-95cm/min (0-37.4 in/min)  | 0-105cm/min (0-41.3 in/min)             | 0-105cm/min (0-41.3 in/min)               |
| Cooling System                  | Water cooling   |   |   |
| Laser Protecion Method          | laser beam lock + security lock + safety button                               |   |   |
| Touch Panel                     | Monitor + PLC   |   |   |
| Wire Feeder                     | Single/Double Motor Automatic "push" and "pull"                               |   |   |
| Wire Diameter in Automatic Mode | 0.8 mm, 1.0 mm, 1.2 mm, 1.6 mm, 2.0 mm (0.030", 0.035", 0.045", 1/16", 5/64") |   |   |
| Machine Weight                  | Approx. 80kg/176bl  | Approx. 85kg/187bl                      | Approx. 90kg/198bl                        |
| Machine Measurements            | Height 810mm, Width 580mm, Length 1170mm                                      | Height 794mm, Width 497mm, Length 984mm | Height 1000mm, Width 720mm, Length 1370mm |
| 3-in-1 Laser Head Weight        | Approx. 900g/1.98lb   |   |   |
| 3-in-1 Laser Head Size          | L: 273.38mm, W: 36.5mm, H: 168.57mm   |   |   |
| remark:                         | cleaning function Max. 2kw for operation                                      |   |   |

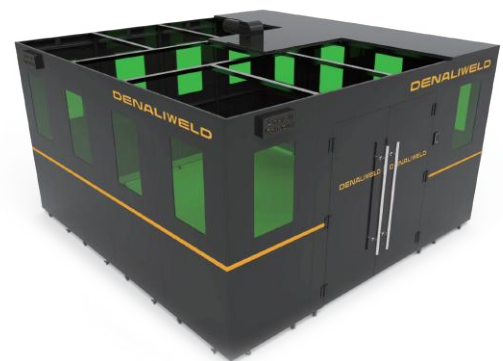
# Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Continuous operation, reliable for -10°C to 40°C( 14°F to 104°F).
- Up to 3000 Watt Output.
- Modular designed Chiller, easy for maintenance and repair.
- Compact in size, lightest in weight.
- Three functions in one machine: Welding, Cleaning and Seam treatment.
- All parameters are pre-set, one click operation.
- Welding data acquisition system helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system\*\* with DENALIWELD ROBOX™.
- Adaptable with DENERGY™ portable power bank, could support machine working off grid for 60mint.

## Laser Safety

### Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



### Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block the welding generated light pollution, UV and other ray damage, the inner layer of the laser protection glass to effectively filter the 1060-1100nm wavelength fiber optic laser, better protection of the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



### Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
  - All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
  - Available in single or dual configurations with a maximum length of 4 meters.
  - Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.





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DENALIWELD JET SERIES

AIR COOLING LASER CLEANING MACHINES





# AIR & WATER SERIES

## Main Components

### DenaliWeld Water Cooled Laser Source



Accurate output and always comes with full power.

- Compact in size, continuous operation, reliable for -10°C to 40°C( 14°F to 104°F).
- DenaliWeld independently designed laser control system, produces a smooth output curve which makes a better weld.

### DenaliWeld Air-Cooled Laser Source



Accurate output and always comes with full power.

- Patented CUAL mosaic laser source, continuous operation, reliable for -10°C to 40°C( 14°F to 104°F).
- DenaliWeld independently designed laser control system, which produces a smooth output curve which makes a better clean.

### DenaliWeld Cleaning Control System



- Easy to use, all parameters can be quickly adjusted
- Quickly adjust the laser position without worrying about laser deviation
- More safety settings for better protection of users and observers

Accurate preset parameters that can be selected with a simple click to start cleaning



## Water Chiller

- Designed with independent modules for easy maintenance and replacement
- Accurate calculation and design of cooling capacity, providing maximum cooling effect with minimal power consumption, can meet the needs of long-term continuous operations
- All use R410a refrigerant that meets environmental requirements

## The Key of Cooling

- We use the Copper+Aluminum heat exchange system, compared with micro tube exchangers which are used on 99% of coolers in the market, our cooling unit could give much more reliable and efficient for cooling (Omit On)the laser source and machine, ensuring continuous full load duty cycle of the welder.

## DenaliWeld Laser Cleaning Head



- Individual air-cooled design channel, four hours (with test records) of stable operation without overheating
- Ergonomically designed cleaning machine with a Physical safety off button for easy stop / start even with cleaning gloves on

## Emergency Stop at Will

- An extra emergency stop button is positioned on the laser head which allows the users to shut down the machine immediately thereby reducing any potential harmful occurrences.



# Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Continuous operation, reliable for -10°C to 40°C( 14°F to 104°F).
- Up to 2000 Watt Output.
- Modular designed Chiller, easy for maintenance and repair.
- Compact in size, lightest in weight.
- All parameters are pre-set, one click operation.
- Adaptable with DENERGY™ portable power bank, could support machine working off grid for 60mint.

# Laser Safety

## Cleaning Station

- We offer a wide range of laser protection solutions
- Cleaning workstations provide complete protection of the cleaning area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser cleaning machine.



## Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block the welding generated light pollution, UV and other ray damage, the inner layer of the laser protection glass to effectively filter the 1060-1100nm wavelength fiber optic laser, better protection of the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



## Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
- All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
- Available in single or dual configurations with a maximum length of 4 meters.
- Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.



# Technical Parameter

|                           |                              |                           |                           |
|---------------------------|------------------------------|---------------------------|---------------------------|
| Item                      | DENALI-1000W                 | DENALI-1500W              | DENALI-2000W              |
| Laser Power               | 1000W                        | 1500W                     | 2000W                     |
| Laser Wavelength          | 1060-1100 NM                 | 1060-1100 NM              | 1060-1100 NM              |
| Fiber Length              | 10m                          | 10m                       | 10m                       |
| Operation Model           | continuous/modulated         | continuous/modulated      | continuous/modulated      |
| Positioning               | red laser dot                | red laser dot             | red laser dot             |
| Gas Flow                  | 20-25L/min                   | 20-25L/min                | 20-25L/min                |
| Voltage                   | 208-230V                     | 208-230V                  | 208-230V                  |
| Power Consumption         | 5KW                          | 7KW                       | 9KW                       |
| Frequency                 | 50/60 HZ                     | 50/60 HZ                  | 50/60 HZ                  |
| Current                   | 23A                          | 30A(1phase)               | 39A(1phase)               |
| Laser Head Weight         | 980g                         | 980g                      | 980g                      |
| Laser Head Operation Mode | Oscillation / Spot / Line    | Oscillation / Spot / Line | Oscillation / Spot / Line |
| Focus Length              | 800mm                        | 800mm                     | 800mm                     |
| Swing width               | 0-300mm                      | 0-300mm                   | 0-300mm                   |
| Cooling                   | Distilled Water              |                           |                           |
| Laser Control Method      | laser enable + security lock |                           |                           |
| Touch Screen              | PLC screen and board         |                           |                           |



**DENALIWELD SERIES WATER**

**COOLING LASER CLEANING MACHINES**



**DENALIWELD**



# DENALIWELD

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# Cobot Series

## DenaliWeld COBOT Welding

DenaliWeld collaborative robots (cobots) have entered the marketplace strongly, and they offer lightweight, flexible, and intelligent designs at an affordable investment. Best-in-class speed, safety, and ease of use will take your business to the next level. Staff can quickly teach collaborative robots specific welding applications and have them do the actual welding, while operators can focus on different activities. Allowing for maximum flexibility and efficiency.

## Basic Advantages

- Basic advantages Main Components Proud employee-owned company based and designed in Chicago.
- Strategic partnership with ABB Compatible with both Denaliweld air cooled and water cooled models.
- Modular designed for uncomplicated maintenance and repair.
- Cobot intelligent programs with simple interface All parameters pre-set, one click operation.
- Welding data acquisition system which helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system\*\* with DENALIWELD ROBOX™ \*\*DENALIWELD welding machines are compatible with most cobot manufacturers.
- Using an Automatic Welding Head (Gofa5/ 10/12) could provide realtime power changing during the whole welding procedure. Seam Tracking system available for option.

## Main Components



## ABB Strategic Cooperation

DENALIWELL and ABB conduct joint testing in the field of welding Cobots to ensure maximum performance and functionality to meet user needs, and offer a variety of ABB Cobot model choices

\*\*DENALIWELD welding machines are compatible with most cobots in the market.

## Manual Welding Easily Switches to Automated Welding

DenaliWeld collaborative robotic welding solutions utilize handheld welding torches. The laser welding machine is equipped with a manual/automatic switching button to quickly switch between handheld and automatic welding.



## Simple and Easy to Use

Designed for easy and fast integration and setup, regardless of the robotic welding application





# Technical Parameters



GoFa 5™



GoFa 10™



GoFa 12™

| Specification  | GoFa 5   | GoFa 10                        | GoFa 12                       |
|--|--|--------------------------------|-------------------------------|
| Reach (mm)   | 950 (wrist) 1050 (flange)  | 1520 (wrist) 1620 (flange)     | 1270 (wrist) 1370 (flange)    |
| Payload (kg)   | 5  | 10                             | 12                            |
| Arm load (kg)  | 1 (mounted on axis 4)  | 1 (mounted on axis 2, 3, or 4) | 1 (mounted on axis 2, 3 or 4) |
| Number of axes   | 6  | 6                              | 6                             |
| Protection   | IP54   | IP67                           | IP67                          |
| Mounting   | Any angle, including table mounting, wall mounting, and ceiling mounting           |                                |                               |
| Controller   | OmniCore C30   |                                |                               |
| Customer power supply  | 24V/2A supply  |                                |                               |
| Customer signals   | 4 signals (for IO, Fieldbus, or Ethernet)  |                                |                               |
| Tool flange  | Standard ISO 9409-1-50   |                                |                               |
| Functional safety  | SafeMove Collaborative included all safety functions certified to Category 3, PL d |                                |                               |
| Max TCP Velocity   | 2,2 m/s  | 2 m/s                          | 2 m/s                         |
| Max TCP acceleration<br>(Controlled motion for nominal load) | 36,9 m/s²  | 28 m/s²                        | 27 m/s²                       |
| Max TCP acceleration<br>(e-stop for nominal load)            | 61,6 m/s²  | 94 m/s²                        | 79 m/s²                       |
| Pose repeatability   | 0,02 mm  | 0,02 mm                        | 0,02 mm                       |
| Dimensions robot base  | 165 x 165 mm   | 200 x 200 mm                   | 200 x 200 mm                  |
| Weight   | 28 kg  | 51 kg                          | 48 kg                         |

# Robots



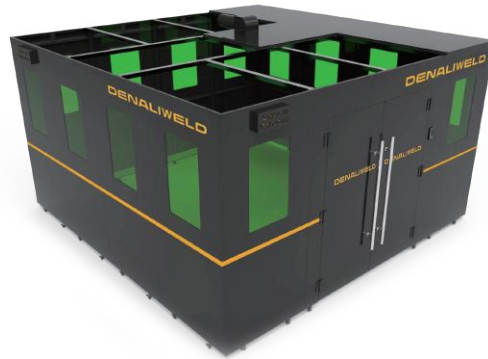
## Basic Advantages

- Proud employee-owned company based and designed in Chicago
- Strategic partnership with ABB
- Compatible with both Denalweld air cooled and water cooled models.
- Robot intelligent programs with a simple interface
- All parameters are pre-set, one click operation.
- Welding data acquisition system which helps track operation and cost calculations.
- One click switches to Cobot/Robot automation welding system\*\* with DENALIWELD ROBOX™
- \*\*DENALIWELD welding machines are compatible with most robot manufacturers.
- Could provide realtime power changing during the whole welding procedure.
- Seam Tracking system available for option

## Robots Technical Parameter

|                       |                    |
|-----------------------|--------------------|
| Robot variant         | IRB 2600ID-15/1.85 |
| Handling capacity(kg) | 15                 |
| Reach(m)              | 1.85               |
| Weight                | 273kg              |
| ISO Cube Max.velocity | 0.85KW             |
| Brakes engaged        | 0.206KW            |
| Brakes disengaged     | 0.40KW             |

# Laser Safety



## Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light. All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



## Laser Protective Helmet

- In Dual-layer design, the outer variable light module can effectively block welding generated light, UV and other potential hazards, the inner layer of the laser protection glass filters the 1060-1100nm wavelength fiber optic laser, which will ultimately protect the user.
- Can be equipped with a DENALIWELD respirator, effective filtration of toxic dust and smoke.

## Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
- All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
- Available in single or dual configurations with a maximum length of 4 meters.
- Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.





DENALIWELD Jet 1000

Ultra-Portable Laser Welding Machine

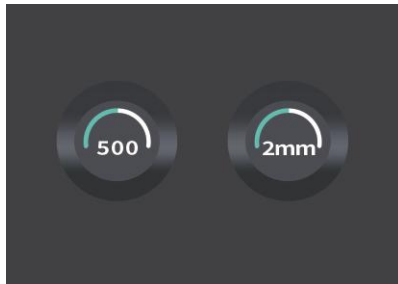


## DenaliWeld Laser Source



- Accurate output and always comes with full power.
- Patented CUAL mosaic laser source, continuous operation, reliable for  $-10^{\circ}\text{C}$  to  $40^{\circ}\text{C}$  (  $14^{\circ}\text{F}$  to  $104^{\circ}\text{F}$  ).
- DenaliWeld independently designed laser control system, which produces a smooth output curve which makes a better weld.

## DenaliWeld Welding Control System



- Easy to use, all parameters pre-set into the system, only need change laser power by simply turning the nob.
- More safety settings for better protection of users and observers
- No need to be an experienced welder, it could be operated after simply traning.

## DenaliWeld Laser Welding Head



- 2-in-1 multifunctional laser head with welding and seam cleaning functions
- Intuitive status display with indicator lights to keep track of the machine's status
- Individual air-cooled design channel, stable operation
- Ergonomically designed welding head

## Automatic Wire Feeder



- All newly designed automatic wire feeders could feed up to 2mm of wire
- Wire feeder is designed to complement the welding machine
- Physical button, easy to operate even with welding gloves on



# Technical Parameter

|                            |  |
|----------------------------|--|
| Item                       | G12-25   |
| Operating System           | Welding/Seam Clening                               |
| Laser Wavelength           | 1060-1100 NM                                       |
| Fiber Length               | 16ft (4.85m)                                       |
| Operating Mode             | continuous/modulated                               |
| Oscillation Operation Mode | Single, Various Spots, Line                        |
| Positioning                | Laser red dot                                      |
| Gas Flow                   | 10-15L/min   |
| Voltage                    | 208-230V   |
| Frequency                  | 50/60 HZ   |
| Current                    | 10A  |
| Focus Length               | 150mm  |
| Welding Speed              | 0.5"/sec (13.5mm)                                  |
| Cooling System             | Air cooling  |
| Laser Protecion Method     | security lock + safety button                      |
| Touch Panel                | Monitor + Knob                                     |
| Wire Feeder                | Single Motor Automatic "push" and "pull"(Optional) |
| Machine Weight             | 48.5Lbs  |
| Machine Measurements       | 18.9*7.48*18.9in                                   |
| 2in1 Laser Head Weight     | Approx. 680g/1.5lbs                                |

# Basic Advantages

- Proud employee-owned company based and designed in Chicago.
- Patented CUAL mosaic laser source, reliable continuous operation, -10°C to 40 °C ( 14°F to 104°F ) .
- Modular designed, easy for maintenance and repair.
- Jet 1000 portable laser welders are only 30 pounds which makes them the Smallest in size and lightest in weight.
- Two functions in one machine: Welding and Seam cleaning.
- Adaptable with DENERGY™ portable power bank, which is designed to power the machine working off the grid for a continuous 60mint.

## Laser Safety

### Welding Station

- We offer a wide range of laser protection solutions
- Welding workstations provide complete protection of the welding area and are suitable for Class 4 laser work. Panels fitted with CE laser protection glass filter out 1060-1100nm wavelength laser light.All-aluminum construction for easy handling and installation
- Freely adjustable to the shape and size of the site.
- Fitted with a safety door interlock for quick connection to the laser welding machine.



### Laser Protective Helmet

- In dual-layer design, the outer variable light module can effectively block the welding generated light pollution, UV and other ray damage, the inner layer of the laser protection glass to effectively filter the 1060-1100nm wavelength fiber optic laser, better protection of the user.
- Can be equipped with DENALIWELD respirator, effective filtration of toxic dust and smoke.



### Fume Filter

- Multi-Stage Filtration Technology,Pre-filtration + High-Efficiency Filtration + Activated Carbon Filtration.
- All-Aluminum Construction,equipped with mobile caster wheels,Ensures easy movement and installation.
- Available in single or dual configurations with a maximum length of 4 meters.
- Freely Adjustable,Can be customized to fit the shape and size of different workstations.
- Safety Interlock System,Allows for quick and secure connection to laser welding machines.

